

**AMENDMENTS TO THE SPECIFICATION**

**Please replace the third full paragraph on page 2, with the following rewritten paragraph:**

a<sup>1</sup> -- It is, therefore, an object of the present invention to facilitate an adjusting operation of a backlash between a worm and a worm wheel in a dividing head using a multiple lead type worm for carrying out angular division of a circular table. --

**Please replace the fourth full paragraph beginning at page 2, and continuing on to page 3, with the following rewritten paragraph:**

a<sup>2</sup> -- The dividing head according to the present invention comprises a worm wheel assembled into a worm wheel shaft attached to a circular table, a hollow worm body having multiple lead type worm teeth, a drive shaft fitted into a hollow portion of the worm body, and an assembler having an annular portion which is coaxial with the drive shaft, displaces in the radial direction to press the worm body and the drive shaft, and couples them by frictional engagement. --

**Please replace the fourth full paragraph on page 6 with the following rewritten paragraph:**

a<sup>3</sup> -- When the drive shaft 18 is rotated by the driving motor 40, the worm bodies 16 are rotated, whereby the worm wheels 12 and the worm wheel shafts 14 are rotated. As a result, the circular table 24 is rotated, and an angular division is carried out. --